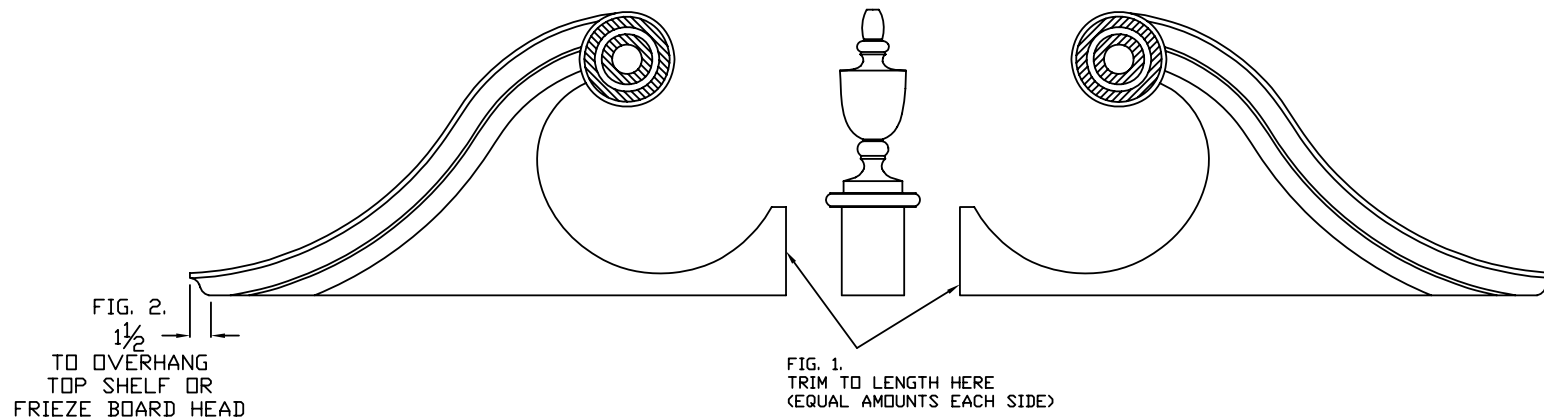


B6-R INSTALLATION INSTRUCTIONS



1. Installation of Ram's Head: The Ram's Head is designed to accommodate several entrance opening widths of 6'-4", 6'-0", 5'-4" and 5'-0".

2. To reduce the Ram's Head for your frame or unit opening, first determine the actual length required. Cut equal amounts from the scroll by square cutting the ends touching the center block. SEE FIG. 1. The Ram's head and finial are designed to rest on top of the shelf or frieze board.

3. The overall height and length of the Ram's Head including the finial is 22" x 88" and the thickness is 5" at the bull's eye.

4. When trimming for length, the return profile moulding at the lower portion of the Ram's horn should protrude beyond the length of the top shelf or frieze board head it is installed on approximately 1-1/2" to 2". See fig. 2.

5. Use a drip cap or other type of flashing to prevent water infiltration around the trim.

6. Finishing: Although ATW Entry TRIM doesn't require a topcoat of finish we recommend one coat of 100% Acrylic Latex paint to insure years of lasting beauty.